

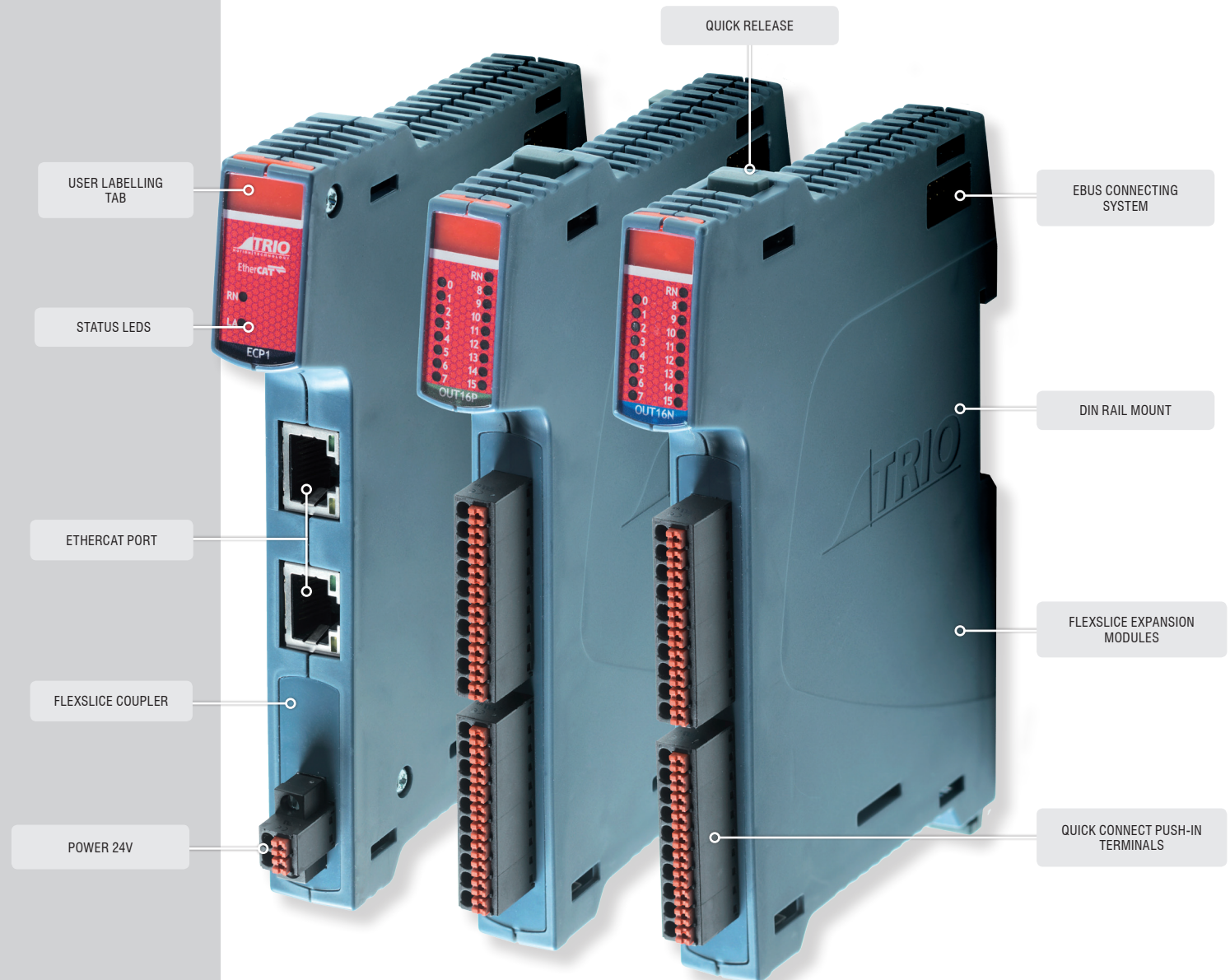
# Flexslice Expansion

## Flexible EtherCAT Devices

### Extend Your System

#### AT A GLANCE

- Use with Trio or 3rd Party EtherCAT Masters
- High Performance, Flexible Topology and Simple Configuration
- Bus Cycle Time Synchronised with *Motion Coordinator* Servo Period
- Bus Coupler Module with 2x RJ45 Ethernet Ports For Ethercat Connection
- Ethercat Protocol Remains Fully Intact Down to Individual Modules Using the E-Bus System
- I/O Functions Tightly Synchronised to Motion Using Ethercat Distributed Clocks
- Automatic Mapping to the *Motion Coordinator* I/O System
- DIN Rail Mounted
- Multiple Practical Push-In Connector Options – No Break Outs Required
- Clip-Together Design With 'Quick Release' Locks For Mechanical Integrity
- User Labelling Facility
- Machine Builder Custom Functionality Options



# Flexslice Expansion

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The EtherCAT Flexslice System is designed to let you do more! It offers fast flexible expansion for motion applications and can be used with Trio or 3rd Party Masters.

Trio's Flexslice input/output modules provide a robust, high speed and flexible solution for both motion control and general automation. EtherCAT cycle times down to 125 - 4000  $\mu$ secs are supported and the bus coupler uses EBUS technology to bring all the sub-modules on to the EtherCAT network with no degradation in performance.

The Flexslice system makes available a selection of digital and analogue I/O terminals as well as motion modules with pulse + direction outputs designed for precise positioning of stepper and servo motors via suitable drive technology.

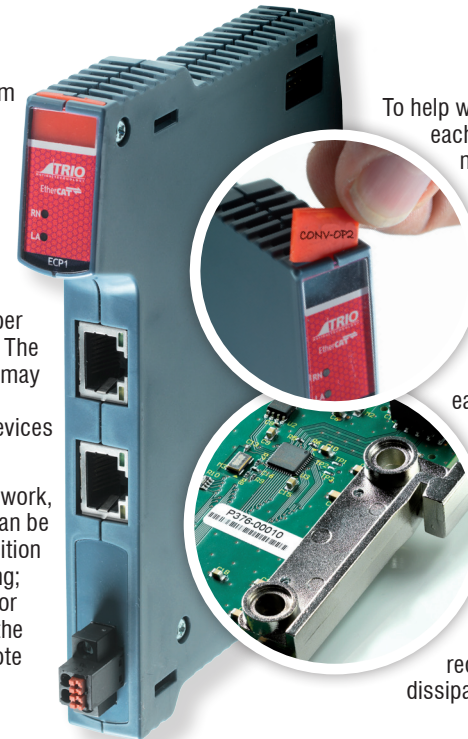
The digital I/O modules have high-speed functionality. In addition, analogue modules and axis modules may be fitted to make a superbly tailored system that can be placed remotely from the master if needed.

All Flexslice modules support automatic addressing with the master to automatically detect and configure the modules on startup. The bus coupler can support up to 16 input/output modules which have a positive mechanical lock and bus connector, making a reliable EBUS connection through the backplane. The complete assembly can be DIN rail mounted.

The Flexslice system begins with the coupler when used with Trio EtherCAT controllers other than the Nano.

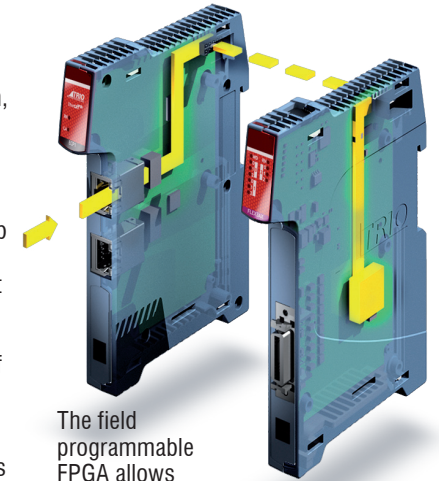
The coupler is connected to the network via the upper Ethernet interface. The lower RJ45 socket may be used to connect further EtherCAT devices in the same strand.

In the EtherCAT network, the P366 coupler can be installed in any position in the Ethernet string; making it suitable for operation close to the master or at a remote position.

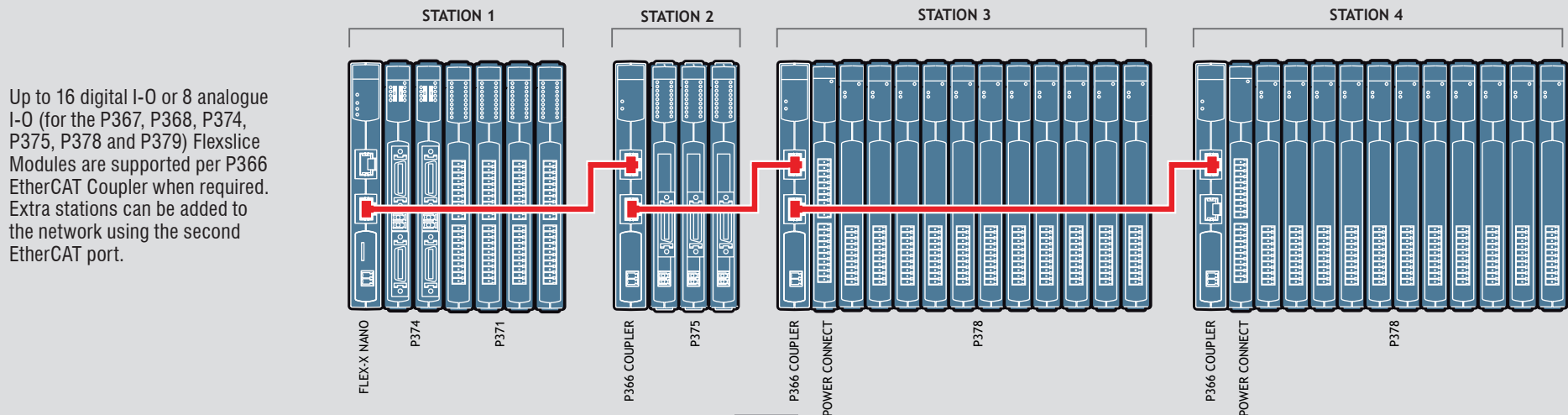


To help with identification, each Flexslice module incorporates a handy removable tab that can be written on. It simply slides in and out of a slot at the top of each module.

The robust metal chassis provides a good earth from the pcb of each module to the DIN rail to reduce noise and dissipate heat.



The field programmable FPGA allows customisation of the functionality of some Flexslice Modules using *Motion Perfect*. The program can be "locked-down" creating a unique function for a machine builder which protects the functionality from being copied.

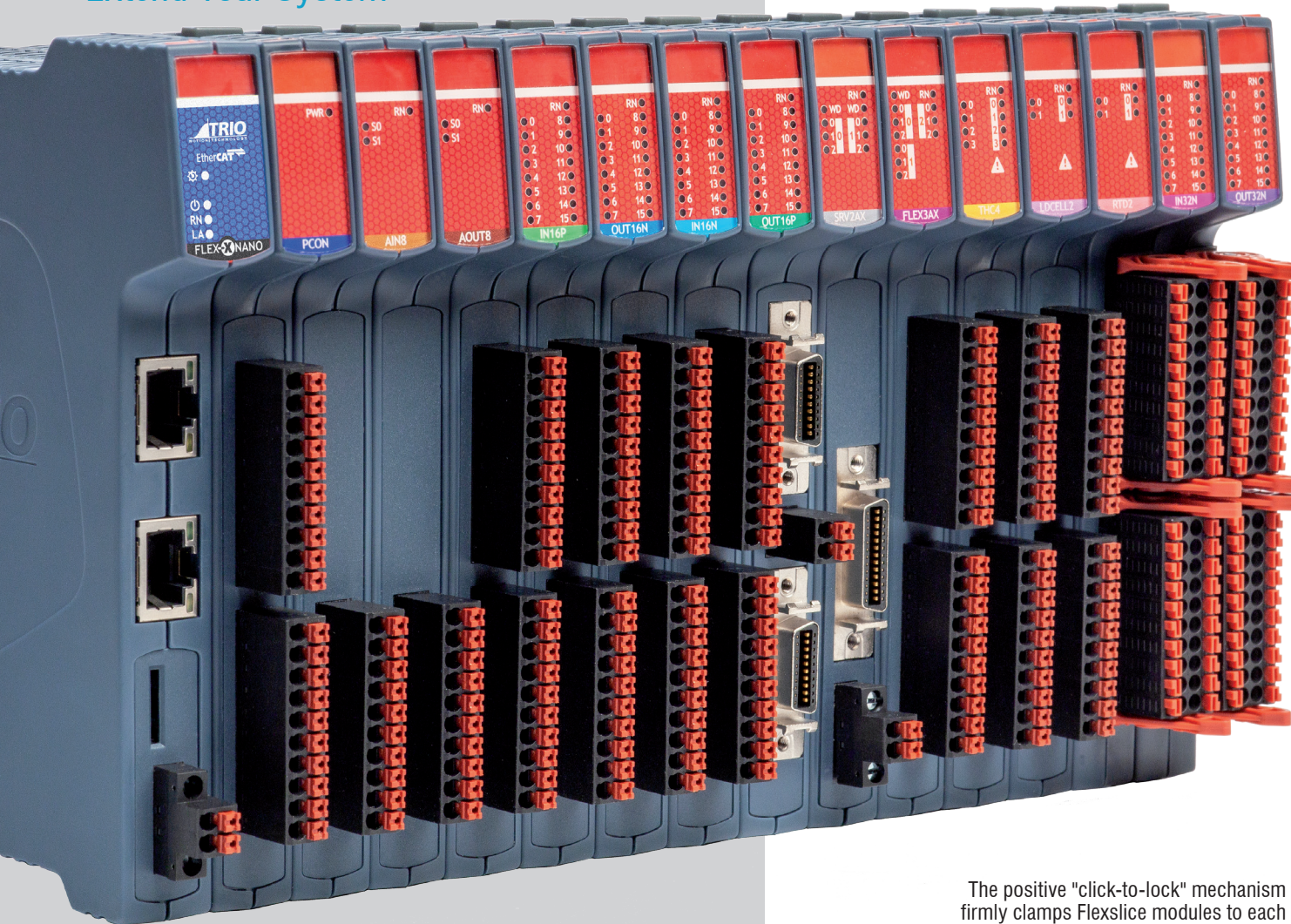


Up to 16 digital I-O or 8 analogue I-O (for the P367, P368, P374, P375, P378 and P379) Flexslice Modules are supported per P366 EtherCAT Coupler when required. Extra stations can be added to the network using the second EtherCAT port.

# Flexslice Expansion

## Flexible EtherCAT Devices

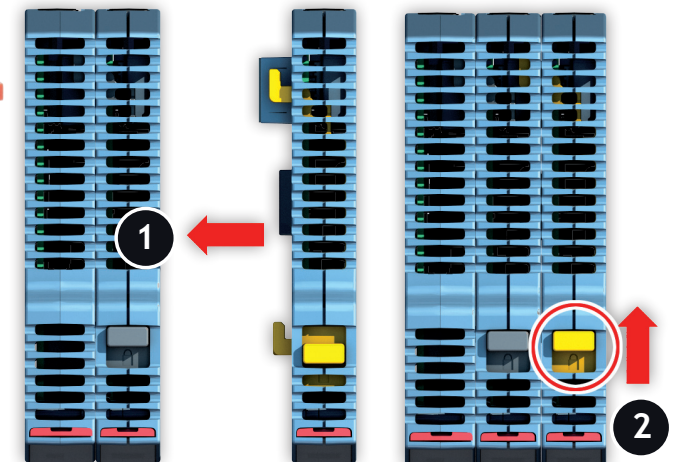
Extend Your System



### Product Codes

P362	Flexslice Power Connect
P366	Flexslice EtherCAT Coupler
P367	Flexslice Thermocouple
P368	Flexslice RTD Module
P371	Flexslice 16-Out PNP
P372	Flexslice 16-In PNP
P374	Flexslice Analogue 2 Servo Axes
P375	Flexslice Flex 3-Axis
P376	Flexslice 16-Out NPN
P377	Flexslice 16-In NPN
P378	Flexslice 8 Analogue Outputs
P379	Flexslice 8 Analogue Inputs
P386	Flexslice 32-Out NPN
P387	Flexslice 32-In NPN

The positive "click-to-lock" mechanism firmly clamps Flexslice modules to each other to form a Flexslice station. Simply push each module together and slide the quick release locks into position.



# Flexslice Expansion

## Flexible EtherCAT Devices

### Extend Your System

#### All Flexslice Modules

Connectors	Push-in
Cable length (max)	30m
Dimensions (mm)	15w x 147h x 107d
Dimensions (P366)	17.2w x 147h x 107d
Weight	145 g
EtherCAT refresh cycle	≥ 125us
Isolation	1KV
Compliance	RoHS and CE

#### P366: EtherCAT Coupler

The P366 Flexslice EtherCAT Coupler connects EtherCAT with the EtherCAT slices if required. One station consists of a P366 Coupler and up to 16 Flexslice EtherCAT modules. The Coupler converts the passing telegrams from Ethernet 100BASE-T to EBUS signal format.

Power supply requirement	24V DC, 0.8A min for full system
EtherCAT Connection	RJ45
Protocol	EtherCAT
Data rate	100 Mbit/s
Dimensions (mm)	17.2w x 147h x 107d
Weight	160g
Network Cable	CAT5e min



#### P362: Flexslice Power Connect

The P362 Flexslice Power Connect provides a solution for simple and convenient wiring of 3 wire sensor power and return wires. The pins of the 2 x single-row push-in connectors are joined together to form 2 isolated banks of commoned connections. With 0V connected to the lower connector and 24V to the upper connector, the LED gives an indication that power is on.

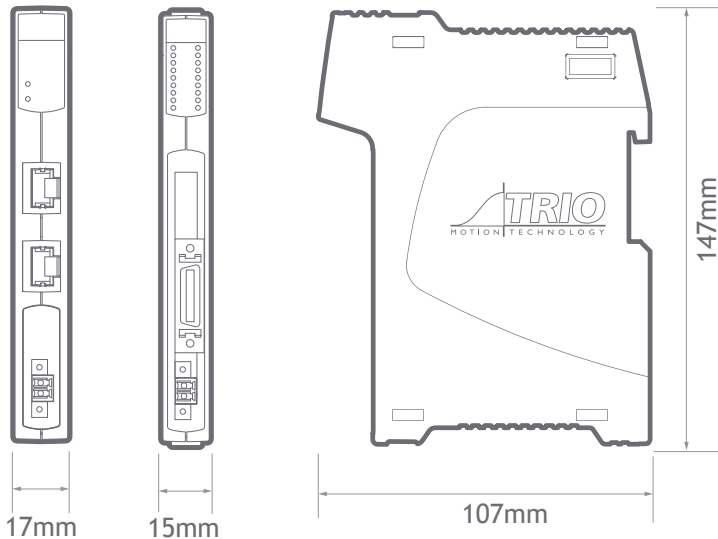
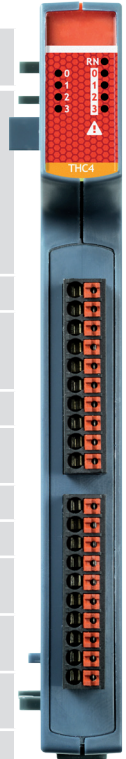
Module current consumption (EBUS 5V)	0mA
Power supply requirement	24V (+/-20%) DC
Max connector current	4A



#### P367: Flexslice Thermocouple

The P367 Flexslice Thermocouple module has 4 thermocouple inputs, each digitised to a resolution of 16 bit. The 4 thermocouple inputs are brought out to a single row push-in connector. A second single row push-in connector has 4 relay outputs for control of a heater or other switched load.

Power supply	via the EBUS
Module current consumption (EBUS 5V)	160mA max
Number of Inputs	4
Thermocouple types	J, K, T, E
Resolution	16 bit
Number of Outputs	4
Output type	Normally open (NO) solid state relay
Load type	Resistive, inductive and capacitive
Max. Output Voltage	24V
Max Output Current	100mA



# Flexslice Expansion

## Flexible EtherCAT Devices

### Extend Your System

#### P368: Flexslice RTD Module

The P368 Flexslice RTD module has 4 resistance temperature detector (RTD) inputs, each digitised to a resolution of 16 bit. The 4 RTD inputs are brought out to a single row push-in connector. A second single row push-in connector has 4 relay outputs for control of a heater or other switched load.

Power supply	via the EBUS
Module current consumption (EBUS 5V)	160mA max
Number of Inputs	4 (or 2 with 4 wire RTD)
RTD types	PT100 2, 3 or 4 wire
Resolution	16 bit
Number of Outputs	4
Output type	Normally open (NO) solid state relay
Load type	Resistive, inductive and capacitive
Max. Output Voltage	24V
Max Output Current	100mA



#### P371: 16-Out PNP

The P371 digital output Flexslice connects the binary control signals from the Motion Coordinator to the machine's output devices at 24V DC. All 16 outputs are current sourcing (PNP) type and have electrical isolation. Outputs and power connection are via 2 x single-row push-in connectors. The Flexslice module indicates the output signal states via LEDs.

Module current consumption (EBUS 5V)	110mA max
Number of Digital Outputs	16 (2 banks of 8)
Power supply requirement	24V (+/-20%) DC
Load type	Resistive, inductive and capacitive
"ON" time	110us (10% to 90%)
"OFF" time	210us (90% to 10%)
Max. Output current	0.5A per channel
Max. Output current	4A per bank of 8 Outputs
Short-Circuit Protection	1.4A typ per output
Over voltage Protection	Yes
Reverse Voltage Protection	Yes



#### P372: 16-In PNP

The P372 digital input Flexslice connects 24V DC signals from devices on the machine to the binary control registers in the Motion Coordinator. All 16 inputs are current sinking (PNP) type and have electrical isolation. Inputs and power connection are via 2 x single-row push-in connectors. The Flexslice module indicates the input signal states via LEDs.

Module current consumption (EBUS 5V)	100mA max
Number of Digital Inputs	16 (2 banks of 8)
Power supply requirement	24V (+/-20%) DC
"ON" Voltage threshold	11.2V typ
"OFF" Voltage threshold	10.2V typ
Input current	3.5mA typ
Input filter Cut-off (RC network)	18KHz



#### P374: Flexslice Analogue 2 Servo Axes

The P374 Flexslice Analogue 2 Servo Axis Module allows up to 2 servo motors, stepper motors or encoders to be connected to a control system. It supports incremental encoder inputs. If configured for stepper / pulse output an axis can be pulse+direction or quadrature simulated encoder output. Two 20 way MDR connectors provide a reliable shielded connection for high speed signals. Each MDR connector supports all the signals for full closed loop control of a servo axis.

Module current consumption (EBUS 5V)	180mA max
Max Axes	2 (software configurable)
Max Enc Rate	8M Edges/s encoder count
Max Step Rate	8MHz pulse count
Step / Pulse Width	Pulse Control or Square Wave
Enc / Step Input / Output	RS422
DAC Voltage Output	2 x 12bit +/-10V @ 5mA
Registration Inputs	4 x 24V Isolated PNP inputs
WDOG Output	2 x Normally open (NO) solid state relay
WDOG Max. Output Voltage	24V
WDOG Max Output Current	100mA
Field Programmable	Yes
Power Supply	24V (+/-20%) DC @ 100mA



# Flexslice Expansion

## Flexible EtherCAT Devices

### Extend Your System

#### P375: Flex 3-Axis

The P375 Flex 3 Axis Module allows up to 3 stepper motors or encoders to be connected to a control system. It supports incremental encoders. If configured for stepper / pulse output an axis can be pulse+direction or quadrature simulated encoder output. A single MDR connector provides a reliable shielded 26 way connector for high speed signals. The P375 is compatible with most high-resolution microstep drives.

Max Step Rate	8MHz pulse count
Step / Pulse Width	Pulse Control or Square Wave
Max Enc Rate	8MHz encoder count
Module current consumption (EBUS 5V)	150mA max
Field Programmable	Yes
Step/Enc Port	MDR Connector 0...5V
Max Axes	3 (software configurable)
WDOG Output	Yes
Resistration	1 per axis



#### P376: 16-Out NPN

The P376 digital output Flexslice connects the binary control signals from the Motion Coordinator to the machine's output devices, such as relays, contactors, valves, lamps etc. at 24V dc. All 16 outputs are current sinking (NPN) type and have electrical isolation. Outputs and power connection are via 2 x single-row push-in connectors. The Flexslice module indicates the output signal states via LEDs.

Module current consumption (EBUS 5V)	110mA max
Number of Digital Outputs	16 (2 banks of 8)
Power supply requirement	24V (+/-20%) DC
Load type	Resistive, inductive and capacitive
"ON" time	75us (90% to 10%)
"OFF" time (typ)	105us (10% to 90%)
Max. Output current	0.5A per channel
Max. Output current	4A per bank of 8 Outputs
Short-Circuit Protection	3A typ per output
Over voltage Protection	Yes
Reverse Voltage Protection	Yes



#### P377: 16-In NPN

The P377 digital input Flexslice connects 24V dc signals from devices on the machine to the binary control registers in the Motion Coordinator. All 16 inputs are current sourcing (NPN) type and have electrical isolation. Inputs and power connection are via 2 x single-row push-in connectors. The Flexslice module indicates the input signal states via LEDs.

Module current consumption (EBUS 5V)	100mA max
Number of Digital Inputs	16 (2 banks of 8)
Power supply requirement	24V (+/-20%) DC
"ON" Voltage threshold	13.7V typ
"OFF" Voltage threshold	14.6V typ
Input current	3.5mA
Input filter Cut-off (RC network)	18KHz



#### P378: 8 Analogue Outputs

The P378 Flexslice 8 Analogue Output module has eight programmable voltage range output terminals, each digitised to a resolution of 12 bit. The 8 single ended outputs have a common 0V potential and are brought out to a single push-in connector.

Power Supply	via the EBUS
Module current consumption (EBUS 5V)	200mA max
Signal voltage	-10...+10V; 0...+10V
Signal current	+/-6mA max
Resolution	12 bit
Output impedance	0.5ohm
Number of Analogue Outputs	8



# Flexslice Expansion

## Flexible EtherCAT Devices

### Extend Your System

#### P379: 8 Analogue Inputs

The P379 Flexslice 8 Analogue Input module has eight programmable voltage range input terminals, each digitised to a resolution of 12 bit. The 8 single ended inputs have a common 0V potential and are brought out to a single row push-in connector.

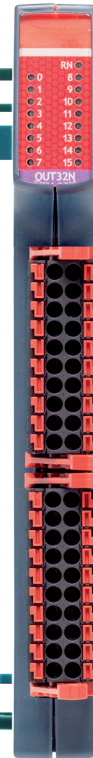
Power Supply	via the EBUS
Module current consumption (EBUS 5V)	160mA max
Signal voltage	-10...+10V; 0...+10V
Resolution	12 bit
Overvoltage protection	±25V
Number of Inputs	8



#### P386: 32-Out NPN

The P386 digital output slice connects the binary control signals from the Motion Coordinator to the machine's input devices, such as relays, contactors, valves, lamps etc. at 24V dc. All 32 outputs are current sinking (NPN) type and have electrical isolation. Outputs and power connection are via 2 x double-row push-in connectors. The Flexslice module indicates the output signal states via LEDs.

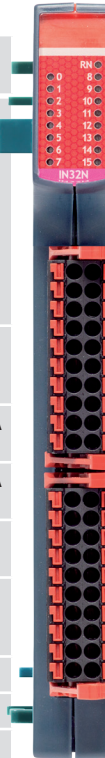
Module current consumption (EBUS 5V)	160mA max
Output-Bank 1	16 x NPN Output, 3.5mA typ, 24V dc common
Output-Bank 2	16 x NPN Output, 3.5mA typ, 24V dc common
Power supply requirement	24V (+/-20%) DC
Load type	Resistive, inductive and capacitive
"ON" Voltage	13.7V typ
"OFF" Voltage	14.6V typ
Input current	3.5mA typ
Input filter Cut-off (RC network)	18KHz



#### P387: 32-In NPN

The P387 digital input slice connects 24V dc signals from devices on the machine to the binary control registers in the Motion Coordinator. All 32 inputs are current sourcing (NPN) type and have electrical isolation. Inputs and power connection are via 2 x double-row push-in connectors. The Flexslice module indicates the input signal states via LEDs.

Module current consumption (EBUS 5V)	160mA max
Input-Bank 1	16 x NPN Inputs, 3.5mA typ, 24V dc common
Input-Bank 2	16 x NPN Inputs, 3.5mA typ, 24V dc common
Power supply requirement	13.7V typ 24V (+/-20%) DC
Load type	3.5mA Resistive, inductive and capacitive
"ON" Voltage	13.7V typ
"OFF" Voltage	14.6V typ
Input current	3.5mA typ
Input filter Cut-off (RC network)	18KHz



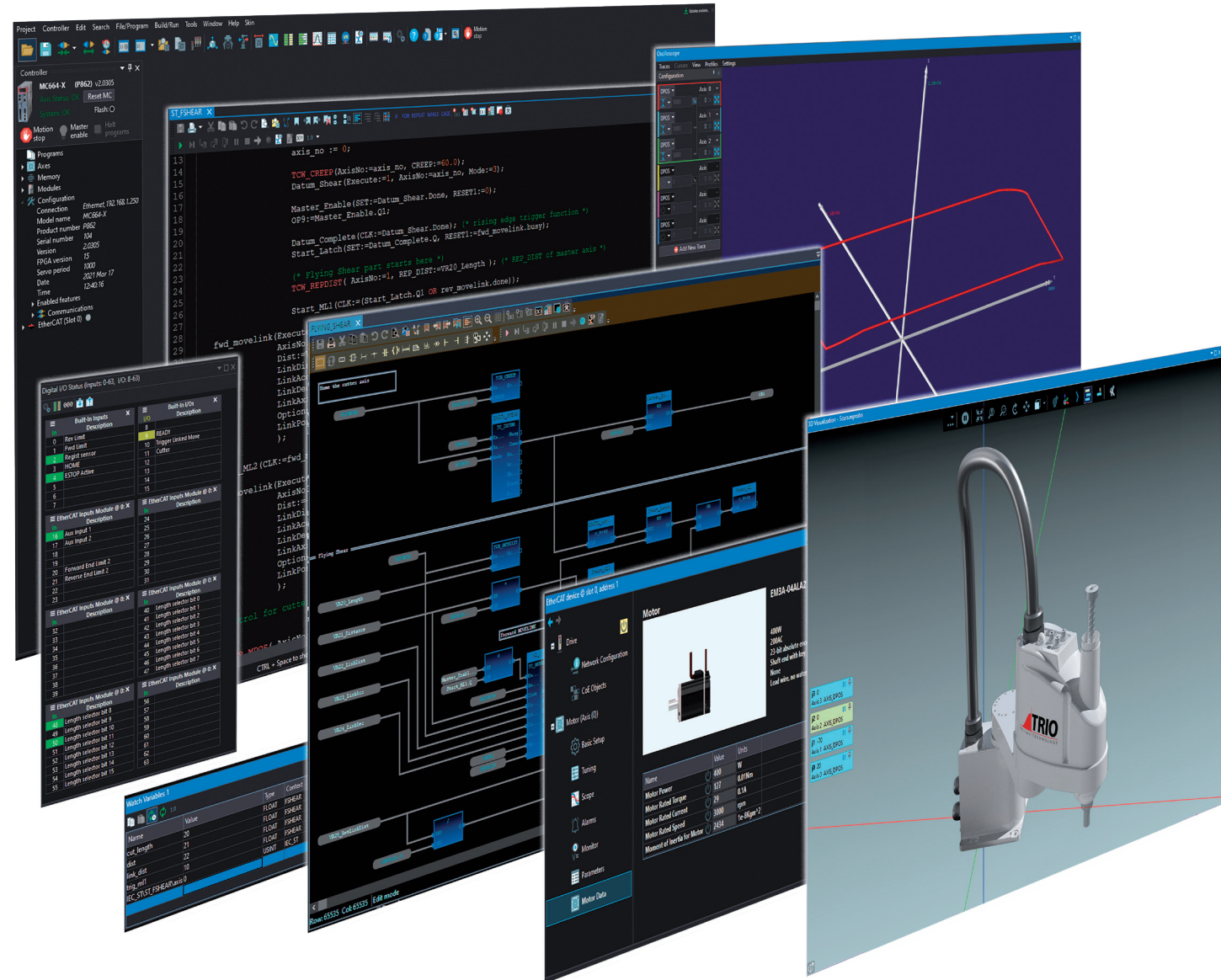
# Motion Perfect

Design, Develop, Test, Deploy and Secure

Built on Trio's **Motion-iX** core technology, *Motion Perfect* provides the user with a re-designed easy to understand interface for rapid application development, controller and drive configuration and monitoring of functions.

The commissioning of DX Servo Drives, SCARA and machines is made simple with a series of Device Configuration Screens allowing access to status information and diagnostics at a glance. All motor axes can be detected, setup, monitored and controlled in real-time from the easy to use dialogue windows.

*Motion Perfect* includes access to IEC 61131 and PLCopen and the robotics solution; TrioRPS. Advanced visualisation including a 3D oscilloscope and IP protection of your projects are also included within *Motion Perfect*.





## Motion Optimal Engineering Technologies

<h3>Trio Machine Automation Technology</h3> <p>Trio has developed powerful rich set of software tools for use with Trio systems. These tools provide all the features necessary for setup and programming to ensure minimum development time.</p>	Development Tools		Motion-iX - Advanced Motion Core			Network / Technologies	
	Project Management	3D Visualisation	Motion-iX Programming	64bit Precision	Up to 128 axis Coordination Control	EtherCAT	RTEX
	Security Project Encryption	6D Motion Scope	IEC61131	Scalable Motion Technologies	Complex Motion	ETHERNET-IP	PROFINET
	Simulation	CAMGen	PLCopen	Kinematic SCARA Delta Cartesian	G-Code and HPGL	MODBUS	DEVICENET
	Drive Configuration	CAD2Motion	API - PC Application Development	Path Planning Look Ahead	Advanced Interpolation	CANOPEN	FUNCTIONAL SAFETY (STO)
	HMI Design	Program Libraries	MOTION-rX ROBOTICS Programming	GEARING / CAM MOVELINK FLEXLINK	Registration Control		

*Not all technologies are used with all Trio product.*

Combining an advanced motion core with Trio's ease-of-use, Motion-iX offers performance and dependability of packaged solutions, from “The Motion Specialist”, where motion is the core and not just a bolt-on capability.

Motion-iX – a unified software engineering framework for machine development, that places the focus on optimising motion and complex kinematics, including robotics such as SCARA, to deliver truly optimal machine control performance.

Motion-iX includes development in IEC61131 and PLCopen, and boasts inverse kinematics capabilities to truly coordinate all machine axes as one, including

robots to maintain tight synchronisation or robots and machine as one. Virtualization allows simulation of the mechanics and motion to significantly reduce development and testing, delivering optimal control every time, by minimising machine cycle times.

# Trio Global

## Worldwide Network

Design, Develop and Support Worldwide

**TRIO OFFICES**  
 UK - Tewkesbury HQ  
 USA - Pittsburgh  
 India - Pune  
 China - Shanghai  
 Italy - Milan

**R&D Centres**  
 2 x Control & Software Technology  
 2 x Servo Drives & motors

**EUROPE**  
 BELGIUM  
 DENMARK  
 FRANCE  
 GERMANY

HUNGARY  
**ITALY**  
 NETHERLANDS  
 NORWAY

POLAND  
 PORTUGAL  
 ROMANIA  
 SLOVAKIA

SLOVENIA  
 SPAIN  
 TURKEY  
**UK**

**NORTH AMERICA**

ALABAMA  
 ARIZONA  
 CALIFORNIA  
 ONTARIO  
 QUEBEC  
 COLORADO  
 CONNECTICUT  
 FLORIDA  
 GEORGIA  
 ILLINOIS  
 INDIANA  
 IOWA  
 MASSACHUSETTS  
 MEXICO  
 MICHIGAN

MINNESOTA  
 MISSISSIPPI  
 NEW JERSEY  
 NEW YORK  
 NORTH CAROLINA  
 OHIO  
**PENNSYLVANIA**  
 SOUTH CAROLINA  
 TENNESSEE  
 TEXAS  
 UTAH  
 VIRGINIA  
 WASHINGTON  
 WISCONSIN

**SOUTH AMERICA**  
 ARGENTINA  
 BRAZIL

**CHINA**

BEIJING  
 DONGGUAN  
 GUANGDONG  
**SHANGHAI**  
 YANTAI

**MIDDLE EAST**

ISRAEL  
 UAE

**ASIA**

INDIA  
 KOREA  
 SINGAPORE  
 TAIWAN  
 THAILAND

**OCEANIA**

AUSTRALIA  
 NEW ZEALAND

**103**  
 Sales Partners Globally

**18**  
 Integrators

**32**  
 Countries of Sale