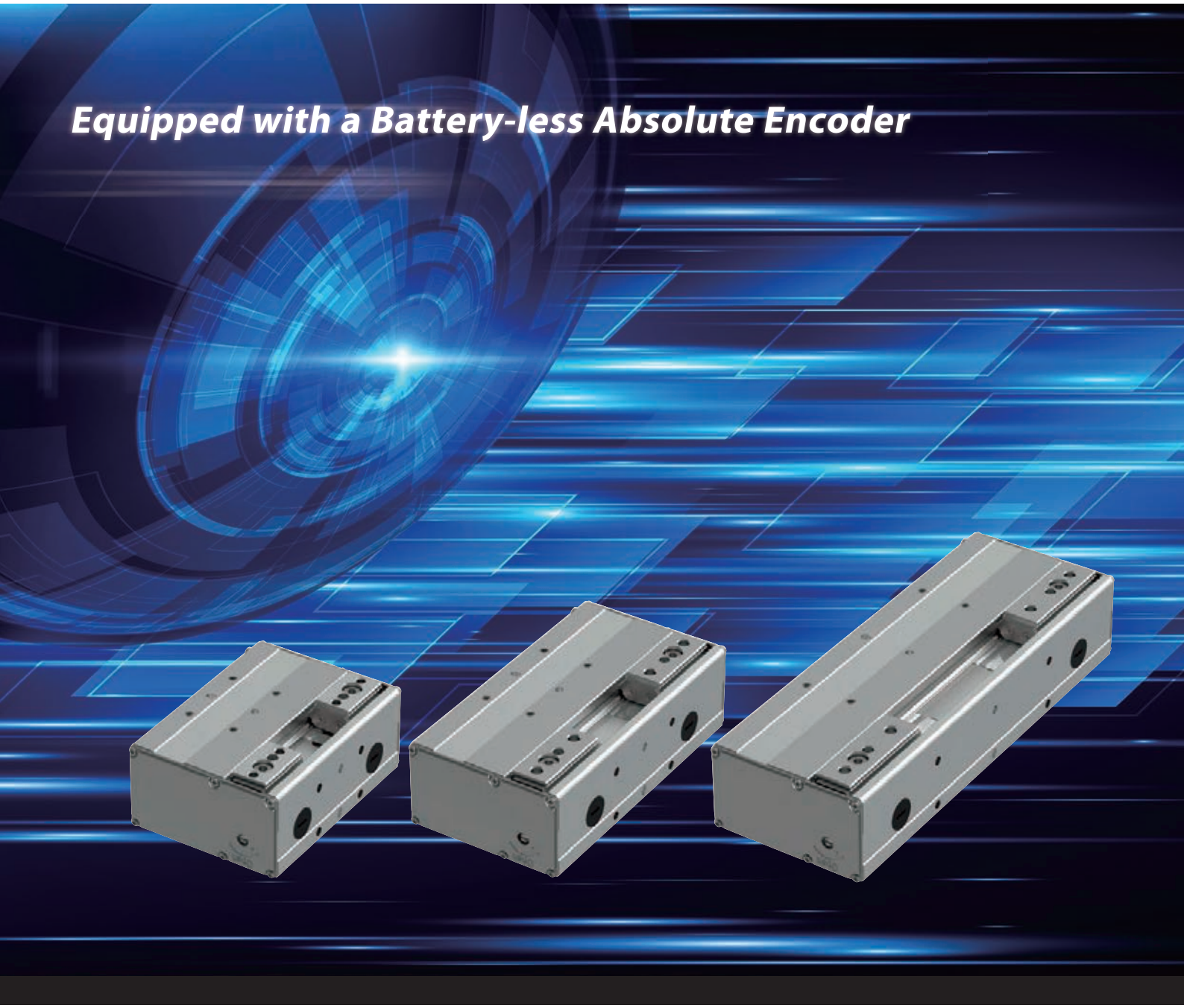
IAI
Quality and Innovation

GB

Slim High-force Gripper

RCP6-GRT7



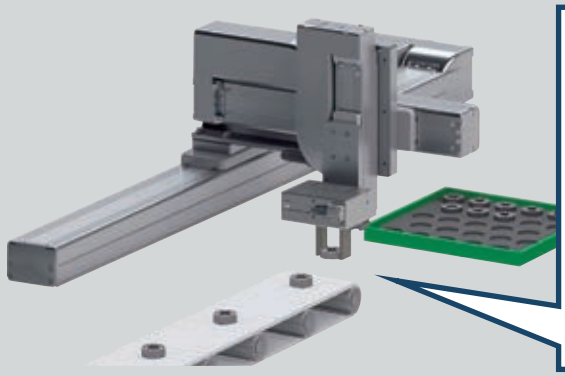
www.robocylinder.de

First Time Ever !
New Gripper Equipped with Battery-less Absolute Encoder. Flat and Slim Shape with Height of 39 mm Achieved.

Advantage 1

Equipped with a Battery-less Absolute Encoder as Standard

With cartesian multi-axis system + gripper pick and place, all axes can be configured with battery-less absolute encoder equipped products.
Home return is no longer required when restarting the system; it can proceed to the next step while gripping the workpiece.



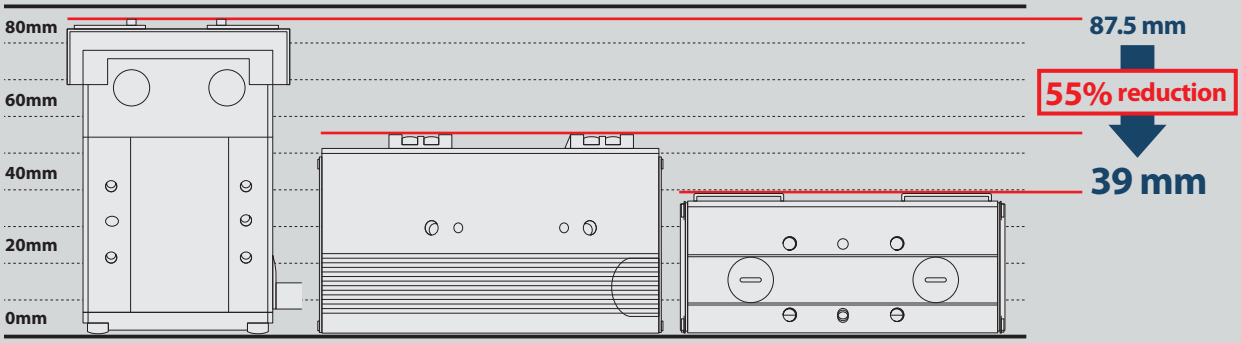
The position information is kept even after shutdown and restart. The grip is retained.

* For push holding, the push status is not retained.

Advantage 2

Flat Shape with Height of 39 mm

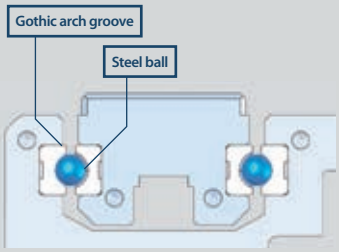
The height has been reduced.



Advantage 3

High Rigidity

By adopting an integrated body frame guide with proven performance for linear axes, the gripping point distance and overhang amount have been improved greatly.



[Maximum overhang amount]

Conventional model 90 mm

New RCP6-GRT7B 150 mm

(At current limit value 30%)

Advantage 4

High Grip Force

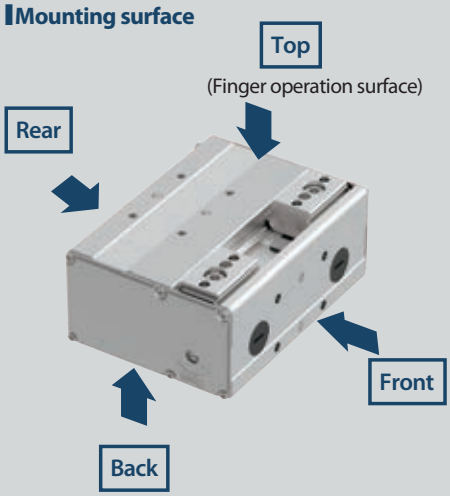
IAI presents our highest-class grip force.
(Current limit value 70%)

Model	GRT7A	GRT7B	
Type	High speed type	High speed type	High grip force type
Maximum grip force (Fingers on both sides)	120N	150N	300N

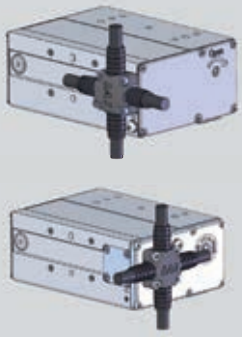
Advantage 5 Mounting Flexibility Increased

4-side mounting (including mounting on the finger operation surface), wiring exit direction and surface can be changed. Select the mounting/wiring position according to the system.

Mounting surface



Wiring exit direction



Advantage 6 Inexpensive

Compared with our products with equivalent stroke, it is more inexpensive.

Conventional model

RCP2-GRST (Stroke 40)

Lower-priced

New

RCP6-GRT7B (Stroke 40)

Model Specification Items

RCP6 - [ ] - WA - 28P - [ ] - [ ] - [ ] - [ ] - [ ]

Series | Type | Encoder Type | Motor Size | Gear Ratio Pattern | Stroke | Applicable Controllers | Cable Length | Options

Type

GRT7A	
GRT7B	

Encoder Type

WA	Battery-less Absolute

Motor Size

28P	□28 Pulse motor

Gear Ratio Pattern

1	Lead screw 1.5mm Pulley reduction ratio 1.5 (GRT7A)
	Lead screw 2mm Pulley reduction ratio 1.25 (GRT7B)
2	Lead screw 2mm Pulley reduction ratio 2.5 (GRT7B)

Stroke

30	30mm (15mm on one side)
40	40mm (20mm on one side)
80	80mm (40mm on one side)

Applicable Controllers

P3	PCON-CB/CGB
	PCON-CYB/PLB/POB*
	MCON-C/CG
	MCON-LC/LCG*
	MSEL-PC/PG
P5	RCM-P6PC*

*Coming soon

Cable Length

N	None
P	1m
S	3m
M	5m
X□□	Specified length
R□□	Robot cable

Options

AC1	Actuator cable 1m
AC2	Actuator cable 2m
AC3	Actuator cable 3m
CJTB	Rear cable exit direction (top)
CJLB	Rear cable exit direction (left)
CJRB	Rear cable exit direction (right)
CJBB	Rear cable exit direction (bottom)
CJTS	Side cable exit direction (top)
CJLS	Side cable exit direction (left)
CJRS	Side cable exit direction (right)
CJBS	Side cable exit direction (bottom)
NM	Non-motor end specification

RCP6-GRT7A

2-Finger Gripper | Slim Slide Type | Body Width 66 mm | 24V Pulse Motor

■ Model Specification Items

RCP6 — GRT7A — WA — 28P — 1 — 30 — ☐ — ☐ — ☐ — ☐

Series	Type	Encoder Type	Motor Type	Gear Ratio Pattern	Stroke	Applicable Controllers	Cable Length	Options
RCP6	GRT7A	WA: Battery-less Absolute	28P: Pulse Motor 28□ Size	1: Lead Screw 1.5mm Pulley Reduction Ratio 1.5	30: 30mm	P3: PCON MCON MSEL P5: RCM-P6PC (Coming soon)	N: None P: 1m S: 3m M: 5m X□□: Specified Length	Please refer to the option price list below. * Be sure to fill in one of the following options for the cable exit direction.

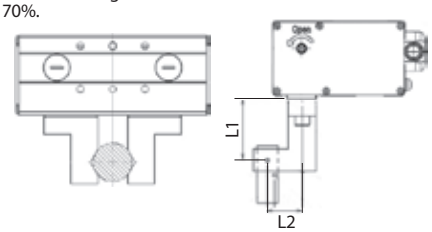
* Does not include a controller.
* Please refer to P.2 for more information about the model specification items.

CE RoHS

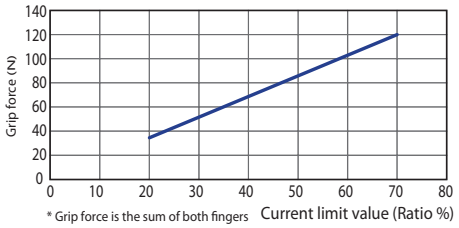
Horizontal | Vertical | Side | Ceiling

■ Gripping Force vs. Electric Current Limit

The gripping (pushing) force can be adjusted freely within the range of electric current limits of 20% to 70%.



* For L1 and L2, please refer to the gripper selection method on P.9.
* The gripping force in the graph below assumes that L1 and L2 the figure above are zero. (Refer to p.10 for the rough guide gripping force at each distance of L1.) Also note that the gripping force is the sum of the gripping forces of both fingers.



* The gripping force graph above shows numbers for reference. Please allow margins up to ±15%.

* Please note that, when gripping (pushing), the speed is fixed at 5 mm/s.

POINT Selection Notes

(1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating speed is twice this value.
(2) The maximum gripping force is the sum of the gripping forces of both fingers, at a gripping point where there is no offset or overhang distance. The workpiece weight that can be actually moved depends on the friction coefficient between the gripper fingers and the workpiece, as well as on the shape of the workpiece. As a rough guide, a workpiece 's weight should not exceed 1/10 to 1/20 of the gripping force. (See page 9 for details.)
(3) The rated acceleration while moving is 0.3 G.

Actuator Specifications

Model specification items	Gear ratio pattern	Max grip force (N)	Stroke (mm)
RCP6-GRT7A-WA-28P-1-30-①-②-③	1	120 (one side 60)	30 (one side 15)

Legend: ① Applicable Controllers ② Cable Length ③ Options

■ Stroke and Max Opening/Closing Speed

Gear ratio pattern \ Stroke	30 (mm)
1	75

(Unit: mm/s)

Cable Length

Type	Cable code
Standard type	**P**(1m)
	S(3m)
	M(5m)
Specified length	**X06** (6m) ~ **X10** (10m)
	X11 (11m) ~ **X15** (15m)
	X16 (16m) ~ **X20** (20m)*
Robot cable	**R01** (1m) ~ **R03** (3m)
	R04 (4m) ~ **R05** (5m)
	R06 (6m) ~ **R10** (10m)
	R11 (11m) ~ **R15** (15m)
	R16 (16m) ~ **R20** (20m)*

Cable between actuator and controller.
* When changing the actuator cable length as an option, make sure the total cable length between the actuator and the controller is within 20m.

Actuator Specifications

Item	Description
Drive system	Timing belt + left/right trapezoidal screw ø8
Positioning repeatability	±0.01mm
Backlash	One side 0.2mm or less
Lost motion	One side 0.2mm or less
Allowable static moment	Ma: 3.6N·m Mb: 3.6N·m Mc: 10.2N·m
Mass	0.46kg
Ambient operating temperature/humidity	0~40°C, 85% RH or less (non-condensing)

Options *

* Be sure to select a symbol for the cable exit direction.

Name	Option code	Reference page
Actuator cable length 1 m specification	**AC1**	P. 8
Actuator cable length 2 m specification	**AC2**	P. 8
Actuator cable length 3 m specification	**AC3**	P. 8
Rear cable exit direction (top)	**CJTB**	P. 8
Rear cable exit direction (left)	**CJLB**	P. 8
Rear cable exit direction (right)	**CJRB**	P. 8

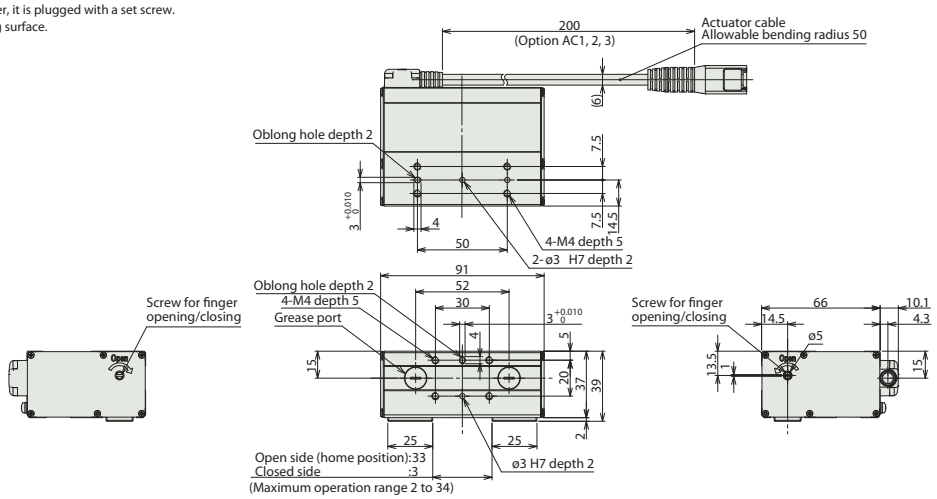
Name	Option code	Reference page
Rear cable exit direction (bottom)	**CJBB**	P. 8
Side cable exit direction (top)	**CJTS**	P. 8
Side cable exit direction (left)	**CJLS**	P. 8
Side cable exit direction (right)	**CJRS**	P. 8
Side cable exit direction (bottom)	**CJBS**	P. 8
Non-motor end specification	**NM**	P. 8

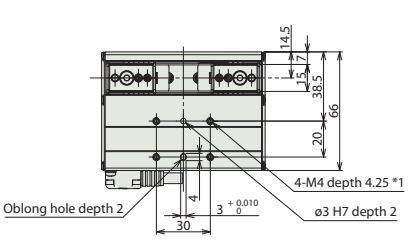
Dimensions

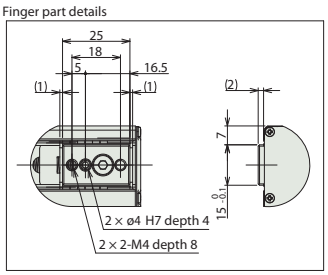
CAD drawings can be downloaded from our website.
www.robocylinder.de

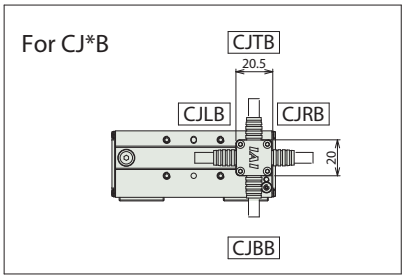
2D CAD 3D CAD

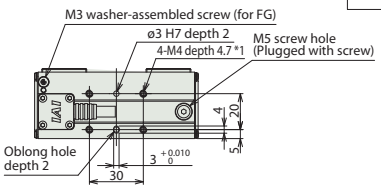
* The open side of the finger is at home position.
*1 To prevent intrusion of foreign matter, it is plugged with a set screw.
Remove when using it as a mounting surface.

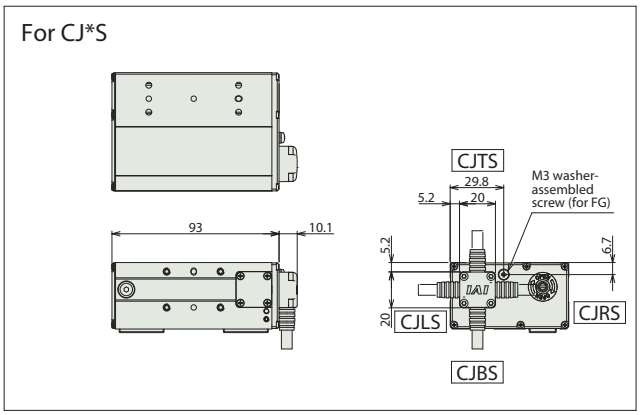












Applicable Controllers

The RCP6 series actuators can be operated by the controllers indicated below. Please select the type depending on your intended use.

Name	External view	Max. number of connectable axes	Power supply voltage	Control method				Maximum number of positioning points	Reference page
				Positioner	Pulse-train	Program	Network * I/O type selection		
PCON-CYB/PLB/POB (Coming soon)		1	24VDC	● * Controller type selection	● * Controller type selection	–	Network cannot be selected	64	Plea see the dedicated catalog or manual.
PCON-CB/CGB		1		● * I/O type selection	● * I/O type selection	–	DeviceNet, CC-Link, PROFIBUS, CompoNet, EtherCAT, EtherNet/IP, POWERLINK	512 (768 for network spec.)	
MCON-C/CG		8		This model is network-compatible only.				256	
MCON-LC/LCG (Coming soon)		6		–	–	●		256	
MSEL-PC/PG		4	Single phase 100~230VAC	–	–	●	Note: · The type of compatible networks will vary depending on the controller. Please refer to reference page for more information.	30000	
RCM-P6PC (Coming soon)		1	Can be used within the RCP6S Gateway system.					768	Refer to the RCP6S fieldnetwork manual.

RCP6-GRT7B

2-Finger Gripper | Slim Slide Type | Body Width 66 mm | 24V Pulse Motor

■ Model Specification Items

RCP6 — GRT7B — WA — 28P — [ ] — [ ] — [ ] — [ ] — [ ] — [ ]

Series — Type — Encoder Type — Motor Type — Gear Ratio Pattern — Stroke — Applicable Controllers — Cable Length — Options

- Encoder Type: WA: Battery-less Absolute
- Motor Type: 28P: Pulse Motor 28□ Size
- Gear Ratio Pattern: 1: Lead Screw 2mm Pully Reduction Ratio 1.25; 2: Lead Screw 2mm Pully Reduction Ratio 2.5
- Stroke: 40:40mm; 80:80mm
- Applicable Controllers: P3: PCON, MCON, MSEL; P5: RCM-P6PC (Coming soon)
- Cable Length: N: None; P: 1m; S: 3m; M: 5m; X□□: Specified Length
- Options: Please refer to the option price list below. * Be sure to fill in one of the following options for the cable exit direction.

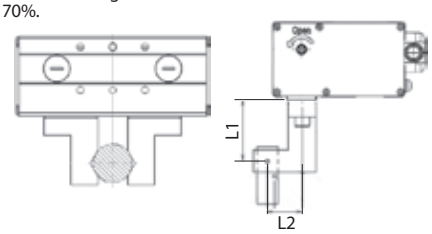
* Does not include a controller.
* Please refer to P.2 for more information about the model specification items.

CE RoHS

Horizontal | Vertical | Side | Ceiling

■ Gripping Force vs. Electric Current Limit

The gripping (pushing) force can be adjusted freely within the range of electric current limits of 20% to 70%.



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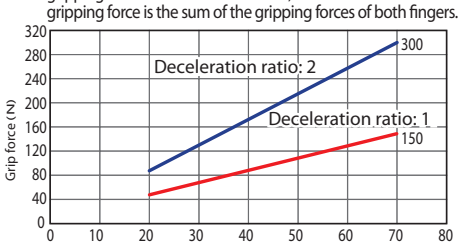

* The gripping force graph above shows numbers for reference. Please allow margins up to ±15%.

* Please note that, when gripping (pushing), the speed is fixed at 5 mm/s.

POINT Selection Notes

(1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating speed is twice this value.
(2) The maximum gripping force is the sum of the gripping forces of both fingers, at a gripping point where there is no offset or overhang distance. The workpiece weight that can be actually moved depends on the friction coefficient between the gripper fingers and the workpiece, as well as on the shape of the workpiece. As a rough guide, a workpiece 's weight should not exceed 1/10 to 1/20 of the gripping force. (See page 9 for details.)
(3) The rated acceleration while moving is 0.3 G.

Actuator Specifications

Model specification items	Gear ratio pattern	Max grip force (N)	Stroke (mm)
RCP6-GRT7B-WA-28P-1-①-②-③-④	1	150 (one side 75)	40 80 (one side 20), (one side 40)
RCP6-GRT7B-WA-28P-2-①-②-③-④	2	300 (one side 150)	40 80 (one side 20), (one side 40)

Legend: ① Stroke ② Applicable Controllers ③ Cable Length ④ Options

■ Stroke and Max Opening/Closing Speed

Gear ratio pattern \ Stroke	40~80 (mm)
1	120
2	60

(Unit: mm/s)

Cable Length

Type	Cable code
Standard type	**P**(1m)
	S(3m)
	M(5m)
Specified length	**X06** (6m) ~ **X10** (10m)
	X11 (11m) ~ **X15** (15m)
	X16 (16m) ~ **X20** (20m)*
Robot cable	**R01** (1m) ~ **R03** (3m)
	R04 (4m) ~ **R05** (5m)
	R06 (6m) ~ **R10** (10m)
	R11 (11m) ~ **R15** (15m)
	R16 (16m) ~ **R20** (20m)*

Cable between actuator and controller.
* When changing the actuator cable length as an option, make sure the total cable length between the actuator and the controller is within 20m.

Actuator Specifications

Item	Description
Drive system	Timing belt + left/right trapezoidal screw ø10
Positioning repeatability	±0.01mm
Backlash	One side 0.2mm or less
Lost motion	One side 0.2mm or less
Allowable static moment	Ma: 7.5N·m Mb: 7.5N·m Mc: 15.3N·m
Mass	0.68kg (40 stroke), 0.84kg (80 stroke)
Ambient operating temperature/humidity	0~40°C, 85% RH or less (non-condensing)

Options *

* Be sure to select a symbol for the cable exit direction.

Name	Option code	Reference page
Actuator cable length 1 m specification	**AC1**	P. 8
Actuator cable length 2 m specification	**AC2**	P. 8
Actuator cable length 3 m specification	**AC3**	P. 8
Rear cable exit direction (top)	**CJTB**	P. 8
Rear cable exit direction (left)	**CJLB**	P. 8
Rear cable exit direction (right)	**CJRB**	P. 8

Name	Option code	Reference page
Rear cable exit direction (bottom)	**CJBB**	P. 8
Side cable exit direction (top)	**CJTS**	P. 8
Side cable exit direction (left)	**CJLS**	P. 8
Side cable exit direction (right)	**CJRS**	P. 8
Side cable exit direction (bottom)	**CJBS**	P. 8
Non-motor end specification	**NM**	P. 8

Dimensions

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2D CAD 3D CAD

40 stroke

* The open side of the finger is at home position.
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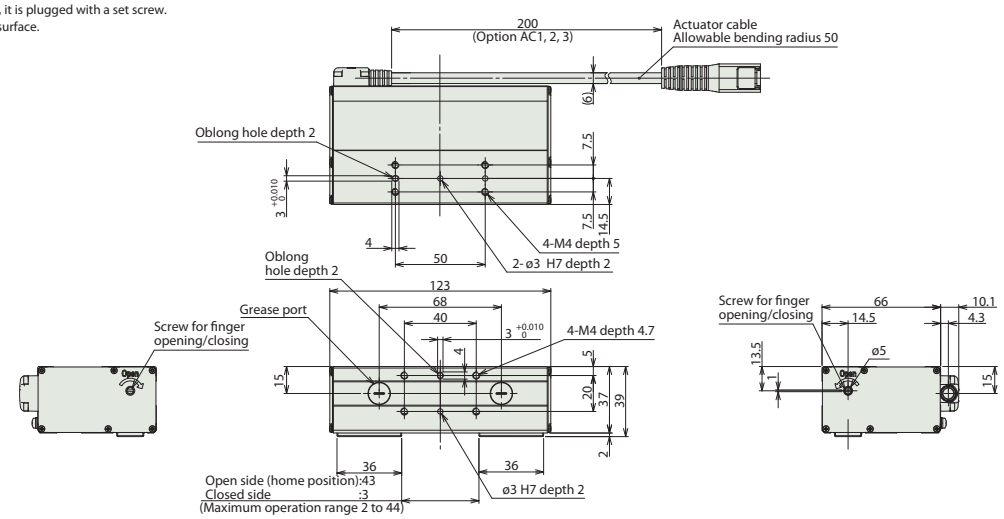
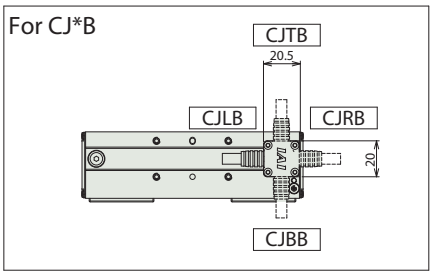
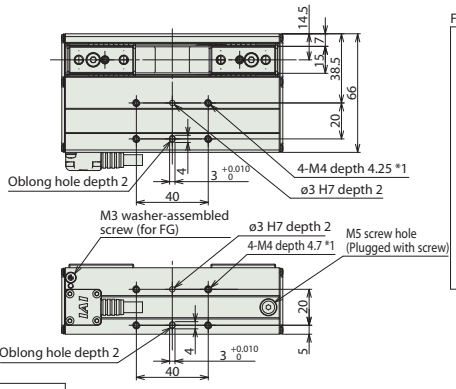
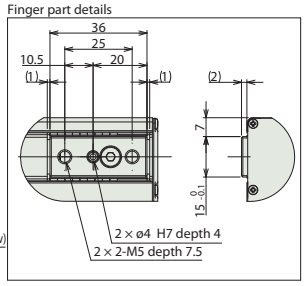
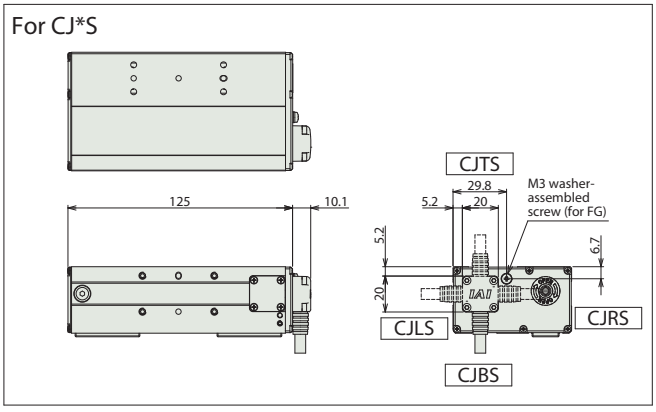
Remove when using it as a mounting surface.











Applicable Controllers

The RCP6 series actuators can be operated by the controllers indicated below. Please select the type depending on your intended use.

Name	External view	Max. number of connectable axes	Power supply voltage	Control method				Maximum number of positioning points	Reference page
				Positioner	Pulse-train	Program	Network * I/O type selection		
PCON-CYB/PLB/POB (Coming soon)		1	24VDC	● * Controller type selection	● * Controller type selection	–	Network cannot be selected	64	Plea see the dedicated catalog or manual.
PCON-CB/CGB		1		● * I/O type selection	● * I/O type selection	–	DeviceNet, CC-Link, PROFIBUS, CompoNet, EtherCAT, EtherNet/IP, PROFINET	512 (768 for network spec.)	
MCON-C/CG		8		This model is network-compatible only.				256	
MCON-LC/LCG (Coming soon)		6		–	–	●		256	
MSEL-PC/PG		4	Single phase 100~230VAC	–	–	●	Note: · The type of compatible networks will vary depending on the controller. Please refer to reference page for more information.	30000	
RCM-P6PC (Coming soon)		1	Can be used within the RCP6S Gateway system.					768	Refer to the RCP6S fieldnetwork manual.

Dimensions

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2D CAD 3D CAD

80 stroke

* The open side of the finger is at home position.
*1 To prevent intrusion of foreign matter, it is plugged with a set screw.
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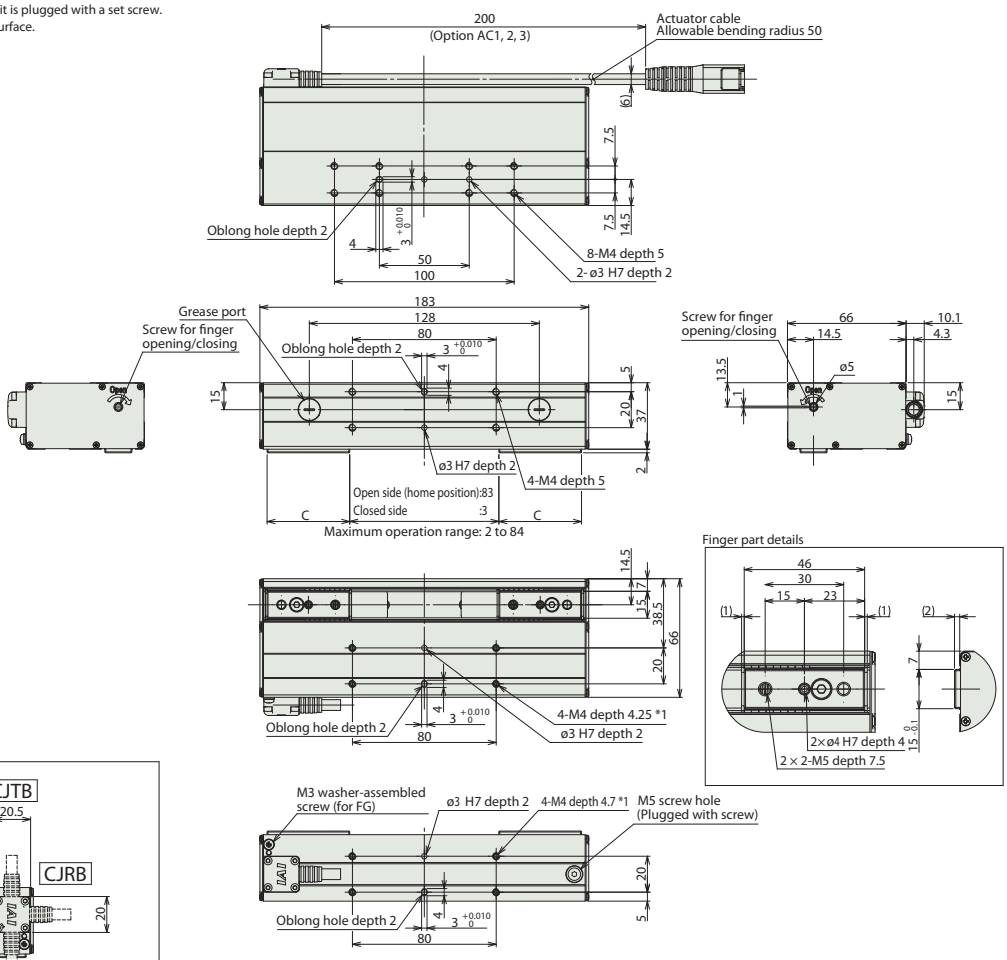
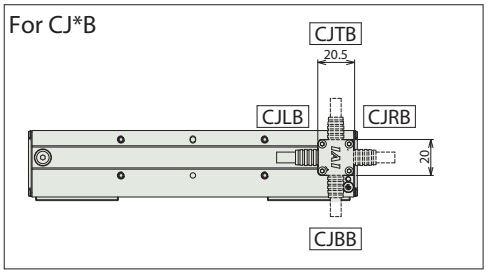
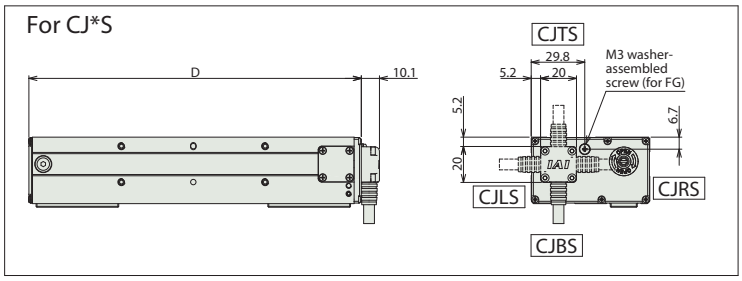






Applicable Controllers

The RCP6 series actuators can be operated by the controllers indicated below. Please select the type depending on your intended use.

Name	External view	Max. number of connectable axes	Power supply voltage	Control method				Maximum number of positioning points	Reference page
				Positioner	Pulse-train	Program	Network * I/O type selection		
PCON-CYB/PLB/POB (Coming soon)		1	24VDC	● * Controller type selection	● * Controller type selection	–	Network cannot be selected	64	Plea see the dedicated catalog or manual.
PCON-CB/CGB		1		● * I/O type selection	● * I/O type selection	–	DeviceNet, CC-Link, PROFIBUS, CompoNet, EtherCAT, EtherNet/IP	512 (768 for network spec.)	
MCON-C/CG		8		This model is network-compatible only.				256	
MCON-LC/LCG (Coming soon)		6		–	–	●		256	
MSEL-PC/PG		4	Single phase 100~230VAC	–	–	●	Note: · The type of compatible networks will vary depending on the controller. Please refer to reference page for more information.	30000	
RCM-P6PC (Coming soon)		1	Can be used within the RCP6S Gateway system.					768	Refer to the RCP6S fieldnetwork manual.

Options

Actuator cable length specification

Model AC1/AC2/AC3

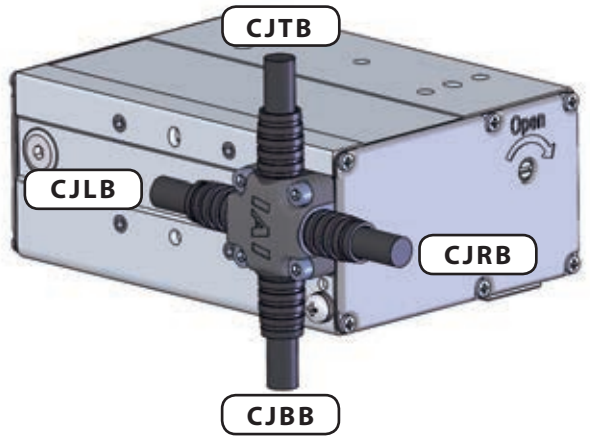
Description Although the standard length of the actuator cable is 200mm, it can be changed to 1000/2000/3000mm as an option.

Cable exit direction

Model CJTB/CJLB/CJRB/CJBB/CJTS/CJLS/CJRS/CJBS

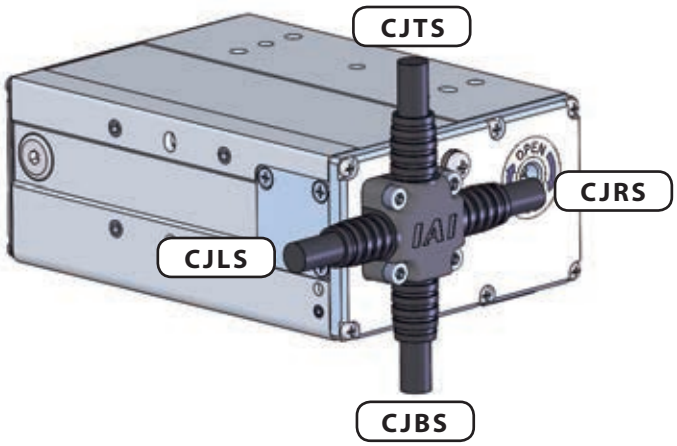
Description The mounting direction of the actuator cable can be changed to top (CJTB/CJTS), bottom (CJBB/CJBS), left (CJLB/CJLS) or right (CJRB/CJRS), on the back (CJ□B) or on the side (CJ□S).

CJ□B (Back)



* The movable part is on the bottom side

CJ□S (Side)



* The movable part is on the bottom side

Non-motor end specification

Model NM

Description The home position is set to the finger open side. If you want to set the home position on the opposite end due to the layout of your system, etc., you can do so by selecting this option. (Since your actuator has been shipped with its home position pre-adjusted at the factory, you must send the actuator back to us for adjustment to change the home direction after delivery.)

Gripper Selection Method

Slide type

Step 1
Check the required grip force and allowable workpiece mass

Step 2
Check the gripping point distance

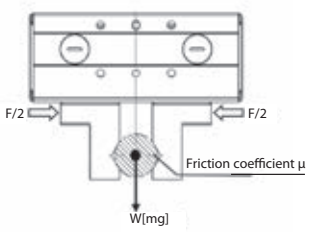
Step 3
Check external force applied to fingers

Step 1 Check the required grip force and allowable workpiece mass

When gripping the workpiece with frictional grip force, calculate the required grip force as follows.

(1) For normal transfer

F: Grip force (N) ... Total value of push force of each claw
μ: Static friction coefficient between the finger attachment and the workpiece
m: Workpiece mass (kg)
g: Gravitational acceleration (=9.8m/s²)



- The conditions under which the work part remains statically gripped without dropping are as follows:

$$F\mu > W \qquad F > \frac{mg}{\mu}$$

- Assuming a recommended safety factor of 2 for normal transfer, the required gripping force is calculated as follows:

$$F > \frac{mg}{\mu} \times 2 \text{ (safety factor)}$$

- When the friction coefficient is μ0.1 ~ 0.2

$$F > \frac{mg}{0.1 \sim 0.2} \times 2 = (10 \sim 20) \times mg$$

For ordinary workpiece transferring

Required grip force: ▶ **10~20 times or more the workpiece mass**
Max. allowable mass: ▶ **Not more than 1/10th to 1/20th the gripping force**

* The greater the coefficient of static friction, the greater than maximum allowable work part mass be- comes. To be on the safe side, however, select a model that can generate a gripping force of at least 10 to 20 times this work part mass.

(2) When considerable acceleration, deceleration, or impact force is applied while the transfer of the workpiece

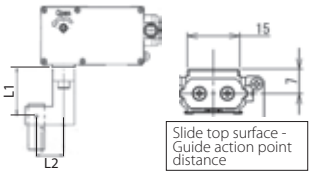
In addition to gravity, if a stronger inertial force operates on the workpiece then select a model with an even higher safety factor.

When high acceleration, deceleration, or impact force is applied

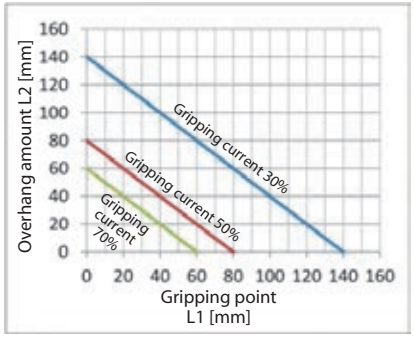
Required grip force: ▶ **30~50 times or more the workpiece mass**
Max. allowable mass: ▶ **1/30~1/50 or less of the grip force**

Step 2 Check the gripping point distance

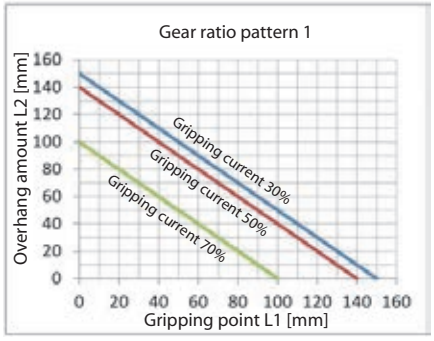
Please check whether the distances (L1, L2) from the finger mounting surface to the gripping point fall in the ranges specified below. If the limits are exceeded, excessive moments may act upon the sliding part of the finger and internal mechanism, negatively affecting the service life of the actuator.



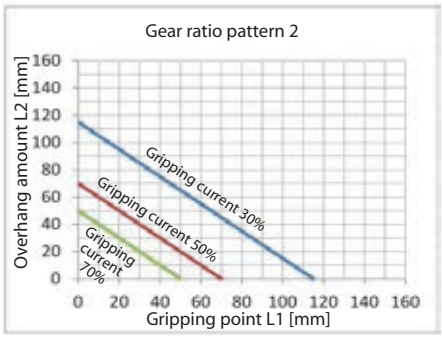
RCP6-GRT7A



RCP6-GRT7B (Gear ratio pattern: 1)



RCP6-GRT7B (Gear ratio pattern: 2)



Even if the gripping point distance is within the limit range, keep it as small and lightweight as possible.
If the fingers are long and large, or if the mass is large, inertial force and bending moment during opening and closing may worsen the performance and adversely affect the guide section.

Gripper Selection Method

Step 3 Check external force applied to fingers

(1) Allowable vertical load

Make sure that the vertical load applied to each finger is less than the allowable load.

(2) Allowable load moment

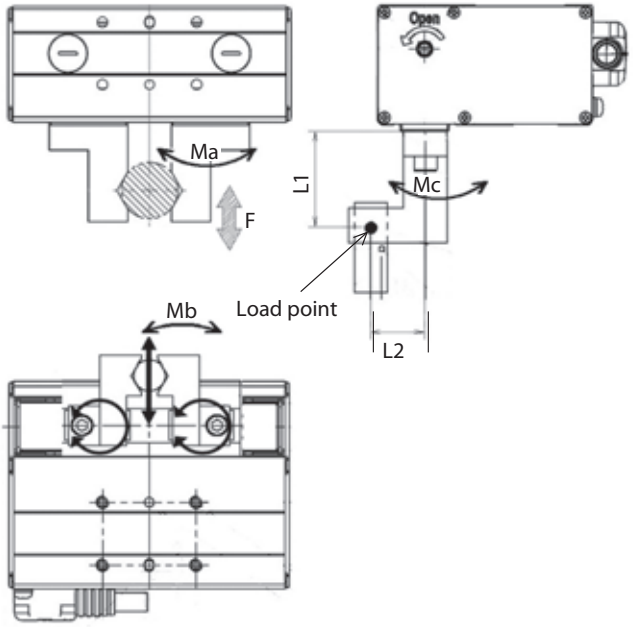
Calculate Ma and Mc with L1, and Mb with L2. Make sure the moment applied to each finger is less than the maximum allowable load moment.

- The allowable external force when applying moment load to each finger is

$$\text{Allowable load F(N)} > \frac{\text{M (Maximum allowable moment (N·m)}}{\text{L(mm)}\times 10^{-3}}$$

Calculate both L1 and L2 for the allowable load F (N).

Check that the external force applied to the finger is less than the calculated allowable load F (N) (the smaller value of L1 and L2).



Model	Allowable vertical load F (N)(Note 1)	Maximum allowable load moment (N·m) (Note 2)		
		Ma	Mb	Mc
RCP6-GRT7A	598	3.6	3.6	10.2
RCP6-GRT7B	898	7.5	7.5	15.3

(Note 1) The allowable value above indicates a static value. (Note 2) Indicates the allowable value per finger.

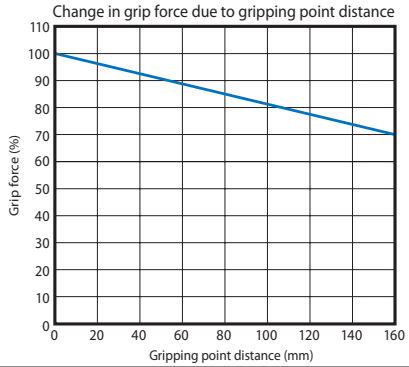
* The weight of the finger and the workpiece weight are also part of the external force. Other external forces applied to the fingers are the centrifugal force when swiveling the gripper with the workpiece gripped and the inertia force due to acceleration/deceleration during travel.

* The load point above indicates the load position on the fingers. The position varies depending on the type of load.
  · Load due to grip force: Gripping point
  · Load due to gravity: Center mass location
  · Inertial force during travel, centrifugal force during swivel: Center mass loc.
  The load moment is the total value calculated for each type of load.

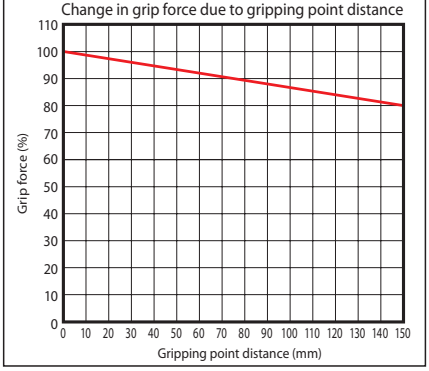
Guideline for load shape and mass

1. These graphs show the grip force based on the gripping point distance when the maximum grip force is taken as 100%.
2. The gripping point distance indicates the vertical distance from the finger attachment mounting surface to the gripping point.
3. Grip force may vary due to individual differences. Consider this as a guideline only.

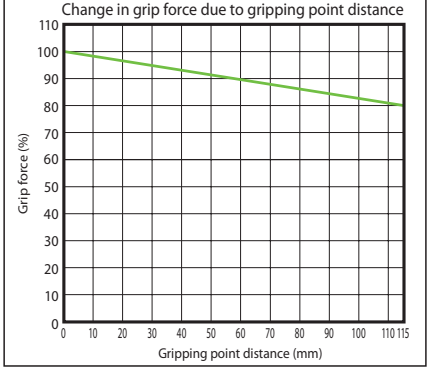
RCP6-GRT7A



RCP6-GRT7B (Gear ratio pattern 1)



RCP6-GRT7B (Gear ratio pattern 2)



RCP6 Series
2-Finger Gripper Type
Catalogue No. 0817-E

The information contained in this catalog is subject to change without notice for the purpose of product improvement

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